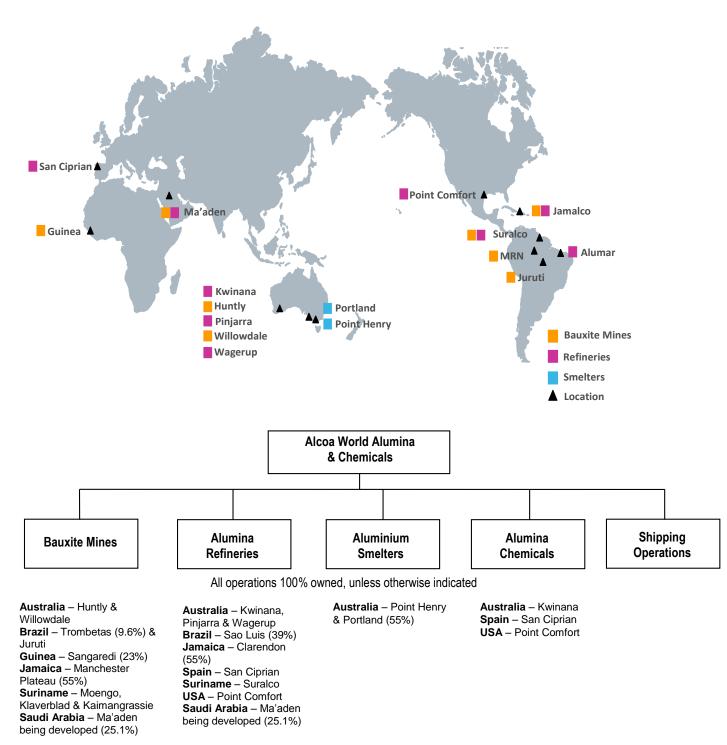
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#### Diagram of Alcoa World Alumina and Chemicals (AWAC) Operations



Bauxite deposits: AWAC's bauxite deposits have long term mining rights. Bauxite mining is planned on an incremental basis after detailed assessment of the deposits to achieve a uniform quality in the supply of blended feedstock to the relevant refinery.

Refineries: AWAC operates eight alumina refineries, six of which are located in proximity to bauxite deposits.

Smelters: AWAC produces primary aluminium in Australia, with alumina supplied by the Australian refineries.

Alumina Chemicals: AWAC produces chemical grade alumina from three refineries: Kwinana (Australia), Point Comfort (USA) and San Ciprian (Spain).

Shipping Operations: AWAC's shipping operations use owned and chartered vessels to transport dry and liquid bulk cargoes, including bauxite, alumina, caustic soda, fuel oil, petroleum, coke and limestone.



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### Alcoa World Alumina and Chemicals (AWAC) Profit & Loss

| US\$ Millions (US GAAP) 100%                             | Full Year<br>2013 | Full Year<br>2012 |
|--|-------------------|-------------------|
| Sales  | 3,770.8           | 3,645.0           |
| Sales to Related Parties                                 | 2,113.8           | 2,170.3           |
| Total Revenue  | 5,884.6           | 5,815.3           |
| Cost of Goods Sold and Operating Expenses                | (5,088.9)         | (5,284.8)         |
| Selling, Administration, Other Expenses and R&D Expenses | (123.1)           | (132.9)           |
| Provision for Depreciation, Depletion and Amortisation   | (447.1)           | (478.9)           |
| Restructuring and Other                                  | (410.6)           | (64.3)            |
| Total Expenses   | (6,069.7)         | (5,960.9)         |
| Loss before Taxes  | (185.1)           | (145.6)           |
| (Provision)/benefit for Taxes on Income                  | (63.6)            | 53.7              |
| Net Loss after Taxes                                     | (248.7)           | (91.9)            |
| Members' Equity  |                   |                   |
| Opening Balance at Start of Period                       | 8,243.7           | 8,343.1           |
| Net Loss   | (248.7)           | (91.9)            |
| Capital Contribution                                     | 31.5              | 428.4             |
| Dividends Paid and Return of Capital to Partners         | (300.8)           | (238.5)           |
| Common Stock Issued for Compensation Plans               | 5.2               | 4.9               |
| Other Comprehensive Income                               | (869.2)           | (202.3)           |
| Closing Balance at End of Period                         | 6,861.7           | 8,243.7           |

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### Alcoa World Alumina and Chemicals (AWAC) Balance Sheet

| US\$ Millions (US GAAP) 100%                 | 31 December 2013 | 31 December<br>2012 |
|--|------------------|---------------------|
| Cash and Cash Equivalents                    | 189.5            | 126.0               |
| Receivables                                  | 541.6            | 457.6               |
| Related Party Notes Receivable               | 91.5             | 88.7                |
| Inventories                                  | 671.2            | 808.0               |
| Prepaid Expenses and Other Current Assets    | 303.1            | 421.1               |
| Total Current Assets                         | 1,796.9          | 1,901.4             |
| Property, Plant & Equipment                  | 5,938.3          | 6,909.2             |
| Investments                                  | 557.7            | 593.1               |
| Other Assets and Deferred Charges            | 1,786.3          | 2,014.3             |
| Total Non-Current Assets                     | 8,282.3          | 9,516.6             |
| Total Assets                                 | 10,079.2         | 11,418.0            |
| Short Term Borrowings                        | 86.1             | 44.1                |
| Payables                                     | 854.5            | 841.0               |
| Taxes Payable                                | 193.9            | 142.8               |
| Accrued Compensation and Retirement Costs    | 269.3            | 295.7               |
| Other Current Liabilities                    | 376.6            | 415.7               |
| Total Current Liabilities                    | 1,780.4          | 1,739.3             |
| Capital lease obligations and long term debt | 116.9            | 94.2                |
| Deferred Taxes                               | 237.3            | 255.8               |
| Other Long Term Liabilities                  | 1,082.9          | 1,085.0             |
| Total Non-Current Liabilities                | 1,437.1          | 1,435.0             |
| Total Liabilities                            | 3,217.5          | 3,174.3             |
| Equity                                       | 6,861.7          | 8,243.7             |
| Total Liabilities & Equity                   | 10,079.2         | 11,418.0            |

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#### Alcoa World Alumina and Chemicals (AWAC) Statement of Cash Flows

| US\$ Millions (US GAAP) 100%                                | Full Year<br>2013 | Full Year<br>2012 |
|---|-------------------|-------------------|
| Operating Activities  |                   |                   |
| Net Loss  | (248.7)           | (91.9)            |
| Adjustments to Reconcile Net Income to Cash from Operations |                   |                   |
| Depreciation and Amortisation                               | 447.1             | 478.9             |
| Other Items*  | 434.5             | (145.1)           |
| Cash from Operating Activities                              | 632.9             | 241.9             |
| Financing Activities  |                   |                   |
| Dividends Paid & Return of Capital to Partners              | (270.7)           | (238.5)           |
| Change in Debt  | 67.1              | 81.5              |
| Changes to capital lease obligations                        | (2.4)             | (12.7)            |
| Capital Contribution  | 31.5              | 428.4             |
| Cash Generated/(Used) for Financing Activities              | (174.5)           | 258.7             |
| Investing Activities  |                   |                   |
| Capital Expenditure   | (322.6)           | (375.3)           |
| Net changes in related party note receivable                | (18.0)            | (3.6)             |
| Other   | (37.8)            | (196.4)           |
| Cash Used for Investing Activities                          | (378.4)           | (575.3)           |
| Effect of Exchange Rate Changes on Cash                     | (16.5)            | (3.3)             |
| Cash (Used)/Generated                                       | 63.5              | (78.0)            |
| Cash and Cash Equivalents                                   |                   |                   |
| Cash and Cash Equivalents at Beginning of Period            | 126.0             | 204.0             |
| Cash and Cash Equivalents at End of Period                  | 189.5             | 126.0             |
| Net Change in Cash and Cash Equivalents                     | 63.5              | (78.0)            |

<sup>\*</sup> Other Items consists of net movement in working capital and other non-current assets and liabilities

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#### Reconciliation of AWAC's Profit to Alumina Limited Share of AWAC's Profit

|  | Full Year<br>2013 | Full Year<br>2012 |
|--|-------------------|-------------------|
| AWAC Loss before Tax (US GAAP)                 | (185.1)           | (145.6)           |
| Adjust for IFRS                                |                   |                   |
| - embedded derivatives                         | (16.5)            | 4.8               |
| - reversal of Goodwill impairment              | 30.2              | -                 |
| - Other  | (12.0)            | 3.3               |
| AWAC Loss before Tax (IFRS)                    | (183.4)           | (137.5)           |
| AWAC Tax (US GAAP)                             | (63.6)            | 53.7              |
| Adjust for IFRS                                |                   |                   |
| - Brazil deferred tax                          | (2.1)             | 69.0              |
| - Other  | 5.5               | (4.1)             |
| AWAC Tax (IFRS)                                | (60.2)            | 118.6             |
| AWAC Loss before Tax (IFRS)                    | (183.4)           | (137.5)           |
| AWAC Tax (IFRS)                                | (60.2)            | 118.6             |
| AWAC Loss after Tax (IFRS)                     | (243.6)           | (18.9)            |
| Alumina Limited Share of Equity Loss after Tax | (97.4)            | (7.5)             |